Unforgiven

M318

FABRICATOR GLOVE / Velcro Strap
buffalo HIDE / CUT-RESISTANT

$47.98
MSRP



- Reinforced palm layer for increased durability
- Knuckle/Back of Hand Impact Protection
- Velcro Strap Wrist Closure
- Patented Double Wedge design
  Better Dexterity, Comfort and Performance
- Wing thumb design for max comfort
- Purpose placed gussets for longer lasting construction
- Minimized seams equals less hot spots and stitching wear
- Ergonomic design that reduces hand fatigue

TECHNICAL DATA	
Material	Buffalo Leather/Nomex
Thumb	Wing Thumb Design
Lining	Steel 55%, Para Aramid 35%, Polyester 10%
Sizes	S-2XL
Packaging	5 dz/case
Case Weight	10-20 lbs

ORDERING INFORMATION		
M318	S	8 50027 72971 8
M318	M	8 50027 72972 5
M318	L	8 50027 72973 2
M318	XL	8 50027 72974 9
M318	2XL	8 50027 72975 6

CUT RESISTANT

SELECTING A GLOVE **SIZE**

FOR GLOVES **D351, D451, D357, D361, D367, D409, D373, D251, SS644, SL644, SS545, SL545**

SIZE	*HAND SIZE*
XSP	5.5 in - 6 in
XS	6.5 in - 7 in
S	7.5 in - 8 in
M	8.5 in - 9 in
L	9.5 in - 10 in
XL	10.5 in - 11 in
2XL	11.5 in - 10 in
3XL	12.5 in - 13 in

FOR GLOVES **D373, D409, M318, M283, M293, SU375, WP327**

SIZE	*HAND SIZE*
XS	6 in - 6.5 in
S	7 in - 7.5 in
M	8 in - 8.5 in
L	9 in - 9.5 in
XL	10 in - 10.5 in
2XL	11 in - 11.5 in
3XL	12in - 12.5 in

FOR GLOVES **T355, T255**

SIZE	*HAND SIZE*
S	6 in - 6.5 in
M	7 in - 7.5 in
L	8 in - 8.5 in
XL	9 in - 9.5 in
2XL	10 in - 10.5 in
3XL	11 in - 11.5 in

FOR GLOVE **W572**

SIZE	*HAND SIZE*
M	8 in - 8.5 in
L	9 in - 9.5 in
XL	10 in - 10.5 in
2XL	11 in - 11.5 in



Measure the circumference around the palm at the widest point of your hand. If measurement is between sizes, size up.

Glove Care & Maintenance

Conditioning for 1st Time Use

To achieve a perfect fit, Bear Knuckles gloves should conform tightly to your hands when wearing for the 1st time as leather will stretch.

Break-in Steps

Put gloves on
Spritz with water
Wear until dry

Note: If gloves are water/oil resistant, use mink oil or leather conditioner instead of water

Maintenance & Cleaning

All Bear Knuckles gloves are safe to hand or machine wash and dry. After machine washing, gloves will shrink to original size and may be stiff. Follow Break-in Steps above to recondition.